IF IN DOUBT ASK DO NOT SCALE

DRG NO 2690095

Buildings
Sub Stations: 1,2,3,4,5,6,7,8; A,B,C,D,E,F
Road/Path
Greenery/Grassed Area
Yard/Open Storage
Fume Plant/Other Plant



KEY

S1	WATER DISCHARGE POINT
A1	EXO STACK
A2	DE-STARCH OVEN
A3	DE-STARCH OVEN
A4	TURNINGS OVEN
A5	BASE PREP OVEN
A6	PILOT PLANT

1. Site Security Cabin
2. AMG Aluminium Admin / HSE Offices
3. Executive / Finance / Admin Offices
4. Weigh-Bridge Check-in/Check-out
5. ISD Offices
6. Garage
7. Technical Center (Ground Floor: Staff Showers, Lockers & Gymnasium)
8. Pilot Plant
9. 'Theatre'(Engineering Stores Storage)
10. Advanced Alloys Offices Bungalow
11. Decommissioned Roll Crusher Dept.
12. Decom. Advanced Alloys / FeTi Dept.
13. Exothermic Dept.
14. Warehouse No.1
15. 'Industrial' Offices Block
16. AMG Aluminium Division Maintenance Workshop (Serving E.M.D.)
17. 'Central Crushing' Dept.
18. EMD (Electric Melting Dept.)
19. AMG Laboratories/Analytical Services
20. AFS (Arc Furnace Shop) Dept.
21. AFS Warehouse
22. Vacant Plant Building
23. Open Yard: Former Catalyst Plant Site
24. Button Breaking 'Shed'
25. Shot Blasting
26. Machine Cell
27. MPG Dept. Allis Mills
28. MPG Dept. 8 & 9 Mills
29. MPG Dept. Pulpit Mills
30. AMG Engineering Stores
31. Union Offices Building
32. HPD Dept. 'Vacuum Plant' Building: IPSEN / IVA / ALD Vacuum Furnace Dept. (Upper Floor: Maintenance Storage Area 2)
33. AMG Superalloys Division: Maintenance Electrical Workshop
34. AMG Superalloys Division: Maintenance Workshop & FLT Garage (Ground Floor)
35. Engineering Offices (Upper Floor)
36. Jet Wash Station & Oil Stores
37. 'Project Planet' Chemical Facility
38. Warehouse No.2
39. OST (Optical Surfaces Technology) Dept.
40. Welding & Fabrication Workshop
41. AMG Facilities Storage Hangar / Garage for Van/Tractors/Kawasakis/Sweeper
42. Maintenance Storage Area (Decommissioned Breaking Shed)
43. H.P.D. Warehouse
44. H.P.D. Storage Area 1
45. H.P.D. Storage Area 2
46. Motor Stores
47. National Grid Gas Mains Supply House
48. M.P.G. Dept./H.P.D. Dept. Operator Mess Cabin & P.P.E./Changing Cabin

Revision Table

REV.	REVISION DETAILS	BY	DATE
I	L.E.V UNITS REMOVED/UPDATED AROUND BUILDINGS	D.L.	19/06/2025
J	HIDDEN L.E.V DETAILS, ADDED EMISSION POINTS.	M.W.	29/09/2026

ADVANCED METALLURGICAL GROUP, SUPERALLOYS.
FULLERTON ROAD, ROTHERHAM S60 1DL

THIS DRAWING IS THE PROPERTY OF AMG SUPERALLOYS UK LIMITED IT MUST NOT BE COPIED OR SUBMITTED TO A THIRD PARTY WITHOUT OUR WRITTEN CONSENT.

ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.
ALL WELDS TO BE FULL PLATE STRENGTH

TITLE: A.M.G. SUPERALLOYS/ALUMINIUM, ROTHERHAM: EMISSIONS POINTS ON SITE

		APPROVAL/CHECKED	DATE
ENGINEER CHECKED		J.J.L.	10/09/21
PRODUCTION:		N/A	N/A
MAINTENANCE:		N/A	N/A
SCALE:	N.T.S.	DRAWN BY: J.J.L.	10/09/21

PLANT CODE No. N/A
DRAWING No: 2690095 J