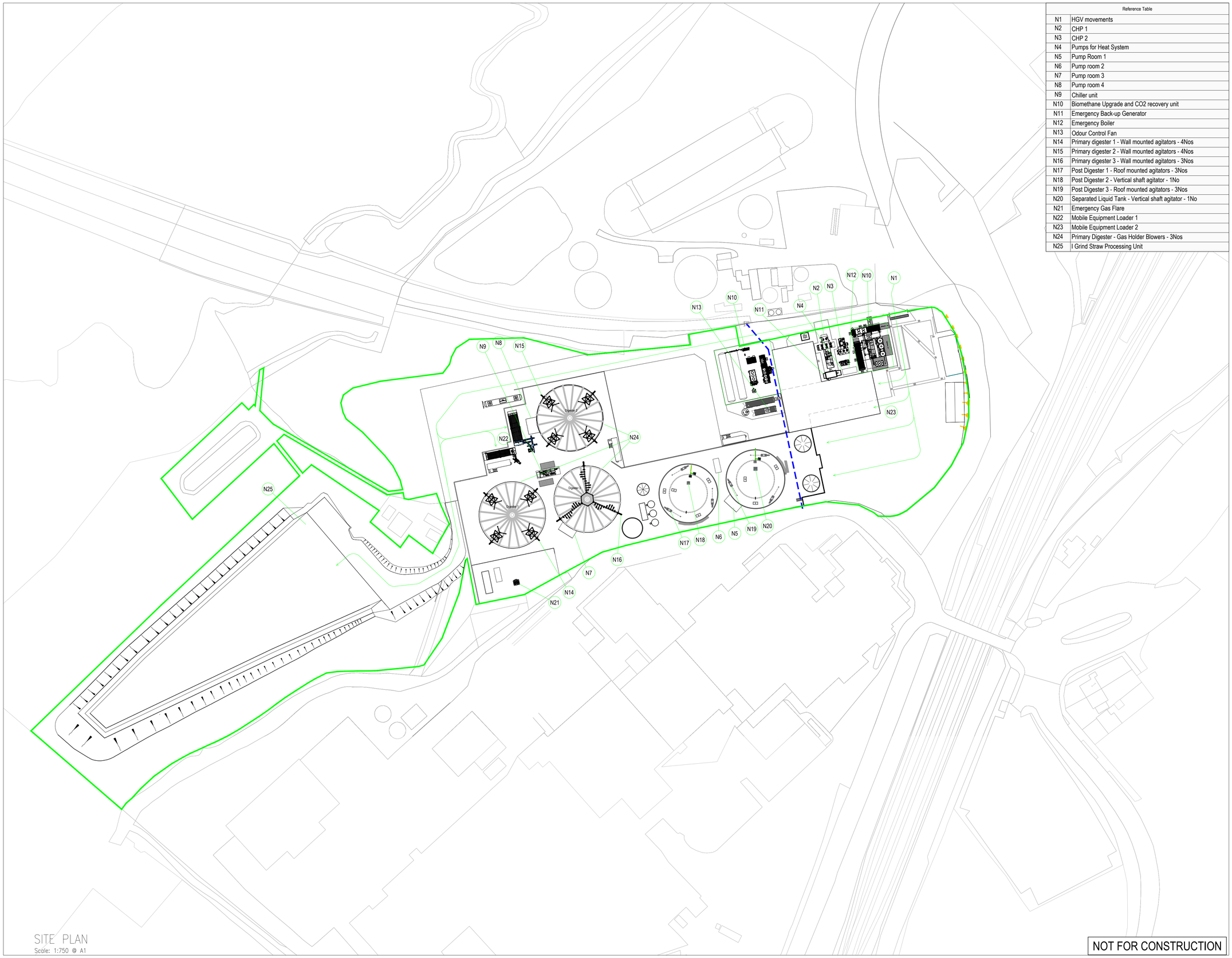
AS NOTED ON A1 FRAME



Reference Table	
N1	HGV movements
N2	CHP 1
N3	CHP 2
N4	Pumps for Heat System
N5	Pump Room 1
N6	Pump room 2
N7	Pump room 3
N8	Pump room 4
N9	Chiller unit
N10	Biomethane Upgrade and CO2 recovery unit
N11	Emergency Back-up Generator
N12	Emergency Boiler
N13	Odour Control Fan
N14	Primary digester 1 - Wall mounted agitators - 4Nos
N15	Primary digester 2 - Wall mounted agitators - 4Nos
N16	Primary digester 3 - Wall mounted agitators - 3Nos
N17	Post Digester 1 - Roof mounted agitators - 3Nos
N18	Post Digester 2 - Vertical shaft agitator - 1No
N19	Post Digester 3 - Roof mounted agitators - 3Nos
N20	Separated Liquid Tank - Vertical shaft agitator - 1No
N21	Emergency Gas Flare
N22	Mobile Equipment Loader 1
N23	Mobile Equipment Loader 2
N24	Primary Digester - Gas Holder Blowers - 3Nos
N25	I Grind Straw Processing Unit

SITE PLAN
Scale: 1:750 @ A1

NOT FOR CONSTRUCTION

NOTES:-

Permitted Area Boundary (3.34ha)

Two Sisters Food Group effluent discharge pipe

N

Rev	Date	Description	DR	CH
E	09/07/26	Issue for Permit	SJC	
D	26/06/26	Issue for Permit	SJC	
C	03/06/26	Revised Layout	SJC	–
B	01/05/26	Revised Layout	HG	SJC
A	11/03/26	Preliminary Issue	SJC	–

acorn BIOENERGY

Job Title
AD Plant.
Devon AD Plant

Drawing Title
Devon AD Plant
Noise Emitting Layout

Status Approval

Scale As Shown | Date Mar '26

Drawn By HG | Checked SJC | Approved –

Drg. No. DGP–ABE–LAY–113 | Rev E