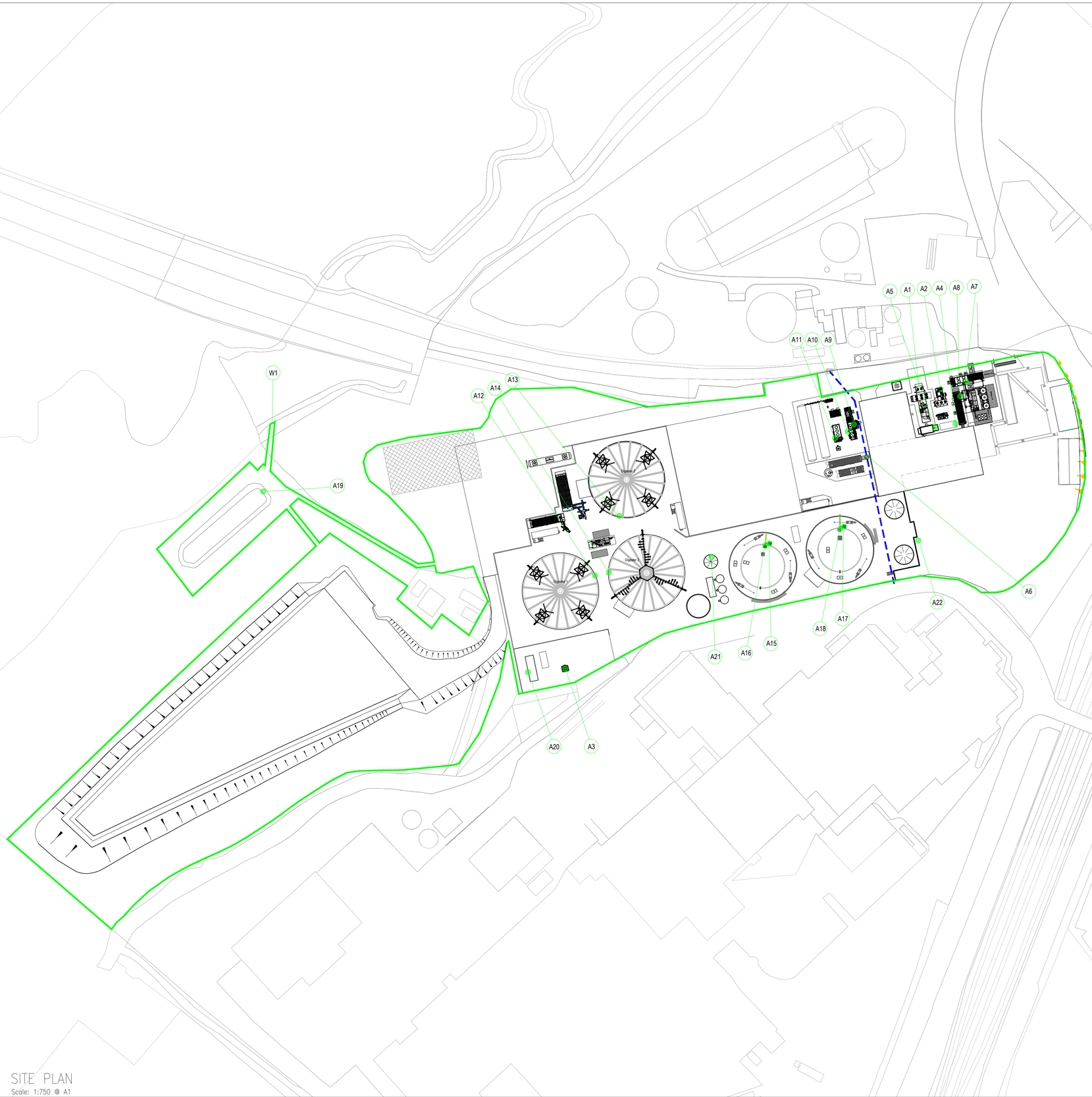
AS NOTED ON A1 FRAME



Reference Table	
A1	Combined heat and power engine stack 1
A2	Combined heat and power engine stack 2
A3	Emergency flare stack
A4	Emergency boiler stack
A5	Emergency generator stack
A6	Emissions abatement plant stack
A7	Biogas upgrade unit PRV
A8	Biogas upgrade unit CO_2 vent
A9	Carbon dioxide recovery plant unit CO_2 vent
A10	Carbon dioxide recovery plant PRV 1
A11	Carbon dioxide recovery plant PRV 2
A12	PVRV on Primary digster 1
A13	PVRV on Primary digester 2
A14	PVRV on Primary digester 3
A15	PVRV on Post digester 1
A16	PVRV on Post digester 2
A17	PVRV on Post digester 3
A18	PVRV on Separated liquid storage tank
A19	Vent on Covered Process Water lagoon
A20	Grid Entry Unit PRV
A21	Vent for Process Water tank
A22	Liquid Digestate Off-take point
W1	Clean surface water pumped discharge to the watercourse

SITE PLAN
Scale: 1:750 @ A1

NOT FOR CONSTRUCTION

NOTES:-

Permitted Area Boundary (3.34ha)

Emission Release Location

Two Sisters Food Group effluent discharge pipe

N

Rev	Date	Description	DR	CH
E	09/07/26	Issue for Permit	SJC	–
D	26/06/26	Issue for Permit	SJC	–
C	03/06/26	Revised Layout	SJC	–
B	01/05/26	Revised Layout	HG	SJC
A	11/03/26	Preliminary Issue	SJC	–

acorn BIOENERGY

Job Title
AD Plant.
Devon AD Plant

Drawing Title
Devon AD Plant
Site Emissions Plan

Status: Approval

Scale: As Shown | Date: Mar '26

Drawn By: HGS | Checked: SJC | Approved: –

Drg. No.: DGP–ABE–LAY–111 | Rev: E